

MOLYKOTE(R) CU-7439 PLUS

Version 3.0 Revision Date: 10/16/2015 SDS Number: 642661-00005 Date of last issue: 06/19/2015
Date of first issue: 10/17/2014

SECTION 1. IDENTIFICATION

Product name : MOLYKOTE(R) CU-7439 PLUS

Product code : 000000000002166224

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Lubricants and lubricant additives

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Inorganic and organic compounds
in mineral oil

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Residual oils (petroleum), solvent-dewaxed	64742-62-7	>= 70 - < 90
Copper metal powder	7440-50-8	>= 10 - < 20

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Wash with water and soap as a precaution.

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Get medical attention if symptoms occur.

In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : None known.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)
Metal oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.

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Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Residual oils (petroleum), solvent-dewaxed	64742-62-7	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL
Copper metal powder	7440-50-8	TWA (Dust and mist)	1 mg/m ³ (Copper)	ACGIH
		TWA (Fumes)	0.2 mg/m ³ (Copper)	ACGIH

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		TWA (Dust)	1 mg/m3 (Copper)	NIOSH REL
		TWA (Mist)	1 mg/m3 (Copper)	NIOSH REL
		TWA (dusts and mists)	1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA Z-1

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations. Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m3 - total dust, 5 mg/m3 - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m3 - respirable particles, 10 mg/m3 - inhalable particles.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	:	paste
Color	:	bronze
Odor	:	slight
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	Not applicable
Flash point	:	> 200 °C Method: Tag closed cup
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Not classified as a flammability hazard
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapor pressure	:	Not applicable
Relative vapor density	:	No data available
Relative density	:	0.99
Solubility(ies)	:	
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity	:	
Viscosity, dynamic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
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Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.

Conditions to avoid : None known.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401
Remarks: Based on data from similar materials

Acute inhalation toxicity : LC50 (Rat): > 5.53 mg/l
Exposure time: 4 hrs
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg
Method: OECD Test Guideline 402
Remarks: Based on data from similar materials

Copper metal powder:

Acute oral toxicity : LD50 (Rat): > 2,500 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 5.11 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 436

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

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Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Species: Rabbit

Result: No skin irritation

Remarks: Based on data from similar materials

Copper metal powder:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Species: Rabbit

Result: No eye irritation

Remarks: Based on data from similar materials

Copper metal powder:

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Copper metal powder:

Test Type: Maximization Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

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Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Copper metal powder:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: Directive 67/548/EEC, Annex V, B.12.
Result: negative
Remarks: Based on data from similar materials

Carcinogenicity

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Species: Mouse
Application Route: Skin contact
Exposure time: 78 weeks
Result: negative
Remarks: Based on data from similar materials

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:**Residual oils (petroleum), solvent-dewaxed:**

Effects on fertility : Test Type: Reproduction/Developmental toxicity screening test

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Species: Rat
Application Route: Ingestion
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Skin contact
Result: negative

Copper metal powder:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 416
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Copper metal powder:**

Routes of exposure: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity**Ingredients:****Residual oils (petroleum), solvent-dewaxed:**

Species: Rat
NOAEL: 1,000 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Method: OECD Test Guideline 411
Remarks: Based on data from similar materials

Species: Rat
NOAEL: > 980 mg/m³
Application Route: inhalation (dust/mist/fume)
Exposure time: 4 Weeks
Remarks: Based on data from similar materials

Copper metal powder:

Species: Rat
NOAEL: >= 2 mg/m³
Application Route: inhalation (dust/mist/fume)

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Exposure time: 28 Days

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Residual oils (petroleum), solvent-dewaxed:**

- Toxicity to fish : LL50 (Pimephales promelas (fathead minnow)): > 100 mg/l
Exposure time: 96 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 203
Remarks: Based on data from similar materials
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10,000 mg/l
Exposure time: 48 h
Test substance: Water Accommodated Fraction
Remarks: Based on data from similar materials
- Toxicity to algae : NOEC (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 10 mg/l
Exposure time: 21 d
Test substance: Water Accommodated Fraction
Remarks: Based on data from similar materials
- Toxicity to bacteria : NOEC: > 1.93 mg/l
Exposure time: 10 min
Remarks: Based on data from similar materials

Copper metal powder:

- Toxicity to fish : LC50: 8.1 µg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.792 mg/l
Exposure time: 48 h
- Toxicity to algae : EC50 (Chlorella vulgaris (Fresh water algae)): 0.333 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
- M-Factor (Acute aquatic toxicity) : 100
- Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 1 µg/l

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M-Factor (Chronic aquatic toxicity) : 100

Persistence and degradability**Ingredients:****Residual oils (petroleum), solvent-dewaxed:**

Biodegradability : Result: Not readily biodegradable.
 Biodegradation: 2 - 4 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301B
 Remarks: Based on data from similar materials

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
 If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

UN number : UN 3077
 Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
 (Copper metal powder)
 Class : 9
 Packing group : III
 Labels : 9

IATA-DGR

UN/ID No. : UN 3077

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Proper shipping name : Environmentally hazardous substance, solid, n.o.s.
 (Copper metal powder)
 Class : 9
 Packing group : III
 Labels : Miscellaneous
 Packing instruction (cargo aircraft) : 956
 Packing instruction (passenger aircraft) : 956
IMDG-Code
 UN number : UN 3077
 Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,
 N.O.S.
 (Copper metal powder)
 Class : 9
 Packing group : III
 Labels : 9
 EmS Code : F-A, S-F
 Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

UN/ID/NA number : UN 3077
 Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,
 N.O.S.
 (Copper metal powder)
 Class : 9
 Packing group : III
 Labels : CLASS 9
 ERG Code : 171
 Marine pollutant : yes (Copper metal powder)
 Remarks : Above applies only to containers over 119 gallons or 450 liters.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Copper metal powder	7440-50-8	5000	45455

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

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- SARA 311/312 Hazards** : No SARA Hazards
- SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:
- | | | |
|---------------------|-----------|------|
| Copper metal powder | 7440-50-8 | 11 % |
|---------------------|-----------|------|

US State Regulations**Pennsylvania Right To Know**

Residual oils (petroleum), solvent-dewaxed	64742-62-7	70 - 90 %
Copper metal powder	7440-50-8	10 - 20 %
Quaternary ammonium compounds, Di-C16-18-alkyldimethyl, hectorite salts	94891-31-3	5 - 10 %
Polybutene	9003-29-6	5 - 10 %
2-Heptadecenyl-4,4-(5H)-oxazolidimethanol	28984-69-2	1 - 5 %

New Jersey Right To Know

Residual oils (petroleum), solvent-dewaxed	64742-62-7	70 - 90 %
Copper metal powder	7440-50-8	10 - 20 %
Quaternary ammonium compounds, Di-C16-18-alkyldimethyl, hectorite salts	94891-31-3	5 - 10 %
Polybutene	9003-29-6	5 - 10 %
2-Heptadecenyl-4,4-(5H)-oxazolidimethanol	28984-69-2	1 - 5 %

California Prop. 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

- KECI : One or more ingredients are not listed or exempt.
- REACH : All ingredients (pre-)registered or exempt.
- TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
- IECSC : All ingredients listed or exempt.
- AICS : Consult your local Dow Corning office.
- PICCS : One or more ingredients are not listed or exempt.
- NZIoC : All ingredients listed or exempt.

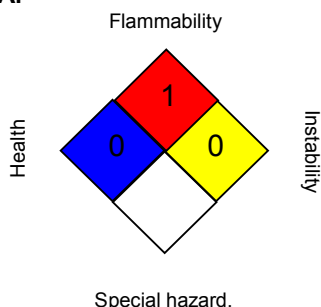
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand

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Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8